



Dart Aerospace Ltd.
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RBH9928

Job Sheet 187446



Part No: RBH9928

Job Qty: 1 ea 8

DAS
21
9-88

Part Name: Tab Bender with Plastic Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 2/4/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBH9928 Rev J IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B 17.11.20 DWG Rev J DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	2/4/19	2/4/19	0.00	0.00	Start Up Small Fab-4		MCL
110	Small Fab	5 pcs	2/4/19	2/4/19	0.00	0.50	Small Fab		MCL DAS
120	QC	5 pcs	2/4/19	2/4/19	0.00	0.00	QC4		DAS 38 9-88
130	Packaging	5 pcs	2/4/19	2/4/19	0.00	0.00	Packaging3		28
140	QC21-FG	5 Ea	2/4/19	2/4/19	0.00	0.00	QC21		9-89

Part Op 110 - Pick RBH9928-1 and RBH9928-2
Descriptions: 130 - Bag and tag

DAS
21
9-88 JAN 15 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBH9928-1	Gage	5 Ea (1 ea)	90-Start up Operation	5136498
RBH9928-2	Trim Tab Bender	5 Ea (1 ea)	90-Start up Operation	5135863

Job Allocations

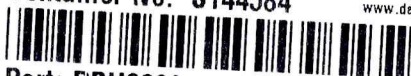
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBH9928-1 -5f	5	0	0
	RBH9928-2	5	3	0

Part Specifications

Specifications could not be found.



Container No: S144584



Part: RBH9928

Job No: 187446

Serial No/Batch: S144584

Revision: J

Inspector:

Exp Date:

Instructions:

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Plex 12/4/18 1:29 PM Dart.lajeunesse.marie

Date: 01/14/19

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

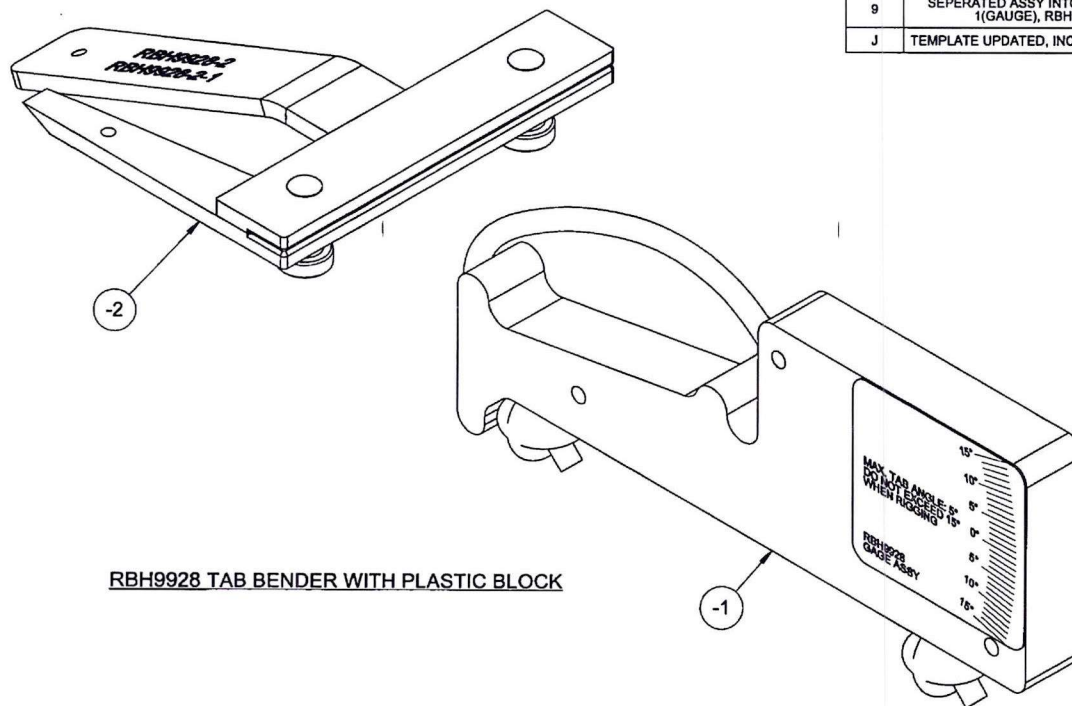
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			

ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1	GAGE	-
-2	1	RBH9928-2	TRIM TAB BENDER	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	BLOCK SIZE STRETCHED TO 1.618 & 3.73 OTHER DIMENSIONS UNCHANGED	-	9/28/01	-	DW
2	ADDED 1/16 RADIUS TO -5 CLAMP	-	5/23/03	-	-
3	CHANGED POCKET SIZE FROM 2.73 x 4. TOP FINGER GRIP FROM 1.605. TOP FINGER RND FROM 3.5, AND ADDED INFO ON BUNGEE CORD	-	10/12/06	WP	-
4	MOVED .25 DIA HOLE FROM 8.0, 3.043 TO 8.0, 2.875	-	10/12/06	WP	-
5	ADDED R.062 RADIUS TO -3 (5x) AND EXTENDED R.062 ON -5 FROM .50 TO .625	-	2/25/09	WP	DW
6	COMBINED RBH9928-2 & RBH9928-1, CHD DWG. NO. FROM RBH9928-1, UPDATED TITLEBLOCK & REVISION BLOCK	-	5/14/09	RJC	RW
7	CHD .625 (5x) DIM. TO .500 (5x) -3, CHD #10 DRILL x2 TO x4 -3, ADDED .500 DIM. TO -5, ALL CHANGES PER G.E.	-	5/27/10	RJC	-
8	CORRECTED DRAWING -1 DWG TO MATCH CAM FILE PER G.E.	-	8/9/11	RJC	RW
9	SEPERATED ASSY INTO RBH9928(ASSY), RBH9928-1(GAUGE), RBH9928-2(TAB BENDER)	-	5/24/13	BIM	EB
J	TEMPLATE UPDATED, INCORPORATED -1 & -2 CHANGES	17-730	17.10.31	VM	WM



RBH9928 TAB BENDER WITH PLASTIC BLOCK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 187446 MWS

18-12-04

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE TAB BENDER WITH PLASTIC BLOCK	
DWG NO. RBH9928	REV J
DESIGN BY: VM 10/31/2017	JOCK ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 11/07/2017	XX ± .01 ANGLES ± 5°
CHECKED: SAC 11/08/2017	1. DIMENSIONS ARE IN INCHES
MFG. APPR: WDP 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: WWM 11/15/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE: 11/7/2017	
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 1	
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